



(4)

ТРЕБУЮТ ПРАВ.
НЕКОТ. РАДИУСЫ
ВНИМАНИЕ РАДИУС ОРИЗ

ПРЕКЛАД

дне: 17. 12. 2014

ПРОВЕДЛ/А

1150X 40

(01)

NOTE :

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 2
- Inside bend radii

14.03.2012 prf

LASER cutting tolerances				
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

2 - 03- 2015

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N2 14/01402

First angle projection		General tolerance (GT) in mm		Index		Adding note		Material: S235JR following EN10025-2		Weight: 0.2 in kg	
Size range		Tolerance		Inspection dim.		Dated --> dated permissible		Blank no:		Toler.	
≤ 30		≤ 30		≤ 30		≤ 30		Title: plate		Scale: 1:2	
30 < ≤ 120		30 < ≤ 120		30 < ≤ 120		30 < ≤ 120		Date: 10.12.2013		Sheet: 1 of: 1	
120 < ≤ 400		120 < ≤ 400		120 < ≤ 400		120 < ≤ 400		Checked: 13.12.2013		Drawing number: /	
400 < ≤ 1000		400 < ≤ 1000		400 < ≤ 1000		400 < ≤ 1000		Authd: 20.12.2013		Drawing number: 11914.010501	
≥ 1000		≥ 1000		≥ 1000		≥ 1000		M.checked: 13.1.2014		Refer to protection note ISO 10000	
GT coarse		GT fine		GT normal		GT very fine		Languages: en, fr		Released	
L 1 2 3 4		L 1 2 3 4		L 1 2 3 4		L 1 2 3 4		Confidential document		A3	
≤ 1		≤ 1		≤ 1		≤ 1		Refer to protection note ISO 10000			
Lengths (L) and angle (L) ± GT		Lengths (L) and angle (L) ± GT		Lengths (L) and angle (L) ± GT		Lengths (L) and angle (L) ± GT					
Tolerance Symbols ISO 1101		Tolerance Symbols ISO 1101		Tolerance Symbols ISO 1101		Tolerance Symbols ISO 1101					
O roundness		O roundness		O roundness		O roundness					
- straightness/flatness = GT		- straightness/flatness = GT		- straightness/flatness = GT		- straightness/flatness = GT					
⊙ concentricity/un out = GT		⊙ concentricity/un out = GT		⊙ concentricity/un out = GT		⊙ concentricity/un out = GT					
≡ symmetry = GT		≡ symmetry = GT		≡ symmetry = GT		≡ symmetry = GT					
/ / parallelism = GT		/ / parallelism = GT		/ / parallelism = GT		/ / parallelism = GT					
⊕ position = GT		⊕ position = GT		⊕ position = GT		⊕ position = GT					
Condition at time of delivery		Condition at time of delivery		Condition at time of delivery		Condition at time of delivery					
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)		de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)		de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)		de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)					
without burrs acc. WN 11310		without burrs acc. WN 11310		without burrs acc. WN 11310		without burrs acc. WN 11310					
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)		Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)		Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)		Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)					
oil-free / free of grease		oil-free / free of grease		oil-free / free of grease		oil-free / free of grease					
oiled		oiled		oiled		oiled					
oiling permissible		oiling permissible		oiling permissible		oiling permissible					
Indicate the required condition at time of delivery with an X.		Indicate the required condition at time of delivery with an X.		Indicate the required condition at time of delivery with an X.		Indicate the required condition at time of delivery with an X.					

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